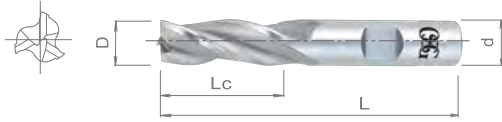


List 531

OSG COBALT HSS ETS

SPEED FEED 1417	HSS-Co	BR	3 FLUTE	30°			WELDON FLAT	STUB	REG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
1/8" ≤ D ≤ 2"	+0.0011 / -0"



EDP Number		Diameter	Length of Cut	Overall Length	Shank Diameter
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)
5310100	●	1/8	0.375	2.313	0.375
5310200	●	3/16	0.500	2.375	0.375
5310300	●	1/4	0.625	2.438	0.375
5310400	●	5/16	0.750	2.500	0.375
5310500	●	3/8	0.750	2.500	0.375
5310600	●	7/16	1.000	2.688	0.375
5310700	●	1/2	1.000	2.688	0.375
5311100	●	1/2	1.250	3.250	0.500
5311200	●	9/16	1.375	3.375	0.500
5311300	●	5/8	1.375	3.375	0.500
5312100	●	5/8	1.625	3.750	0.625
5311500	●	3/4	1.625	3.625	0.500
5312300	●	3/4	1.625	3.750	0.625
5313100	●	3/4	1.625	3.875	0.750
5312500	●	7/8	1.875	4.000	0.625
5313200	●	7/8	1.875	4.125	0.750
5314100	●	7/8	1.875	4.125	0.875
5312700	●	1	1.875	4.000	0.625
5313300	●	1	1.875	4.125	0.750
5314200	●	1	1.875	4.125	0.875
5315100	●	1	2.000	4.500	1.000
5315200	●	1-1/8	2.000	4.500	1.000
5315300	●	1-1/4	2.000	4.500	1.000
5316100	●	1-1/4	2.000	4.500	1.250
5315500	●	1-1/2	2.000	4.500	1.000
5316200	●	1-1/2	2.000	4.500	1.250
5316300	●	1-3/4	2.000	4.500	1.250
5316400	●	2	2.000	4.500	1.250

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
 Note: Other coatings available upon request.

STE

P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium	Hardened Steel			
Low	Medium	High							6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
1010	1035	1045	1065	4140	4340			7075								
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

